



**Gas mixing systems for 2 or 3 defined gases, designed for a variety of industrial applications, particularly for all areas with sharply fluctuating mixed gas extraction quantities.**

Capacity range from 0 to approx. 544 NI/min.  
For the exact pressure and flow capacity ratios,  
please see the technical data overleaf.

**Note:**  
System only works with sufficient buffer volume  
(20 to 100 litres depending on gas mixing capacity).

### Easy operation

- a proportional mixing valve (-2ME) or three single mixing valves (-3ME), each with a control knob and %-scale, provide infinitely variable mixture settings
- gas mixture withdrawal possible from zero to the maximum flow capacity

### High process reliability

- independent of pressure fluctuations in the gas supply
- intermittent gas mixture withdrawal possible
- lockable transparent door for protection of settings
- splash-proof and robust stainless steel housing

### Options

- for flammable gases available as Ex-version with separate control cabinet
- alarm module AM3: integrated inlet pressure monitoring with digital display for pressure (with analog pressure transmitters) plus optical alarm, adjustable alarm limits, obligation of acknowledgement, protection of alarms, interfaces for controlling external alarms etc.
- integrated gas analysis for the monitoring/control and documentation of the gas mixture production
- gas mixer mounted on gas mixture buffer tank for a more convenient installation

**Other models, options and accessories available upon request.**

**Please identify the individual gases at the time of enquiring!**

# GAS MIXER KM 20/30/60/100-ME



<b>Type</b>	KM 20/30/60/100-2ME /-3ME; KM 20/30/60/100-2ME /-3ME Ex
<b>Gases</b>	all technical gases (excluding toxic and corrosive gases also mixtures of fuel gas with air, O <sub>2</sub> or N <sub>2</sub> O)
<b>Mixing range</b>	0-25% (KM 60/100-ME only) or 0-100% by selection of suitable mixing range the accuracy corresponds to ISO 14175
<b>Pressure settings</b>	see tables
<b>Inlet pressure differential between the gases</b>	max. 3 bar
<b>Mixture output (air)</b>	see tables
<b>Setting accuracy</b>	±1% abs. (scale 0-25%), ±2% abs. (scale 0-100%)
<b>Mixing precision</b>	better than ±1% abs.
<b>Gas connections</b>	
<b>inlets</b>	G 3/8 RH with cone, soldering nipple for pipe OD 10 mm
<b>outlet at mixer</b>	G 3/8 RH with cone, soldering nipple for pipe OD 10 mm
<b>outlet at receiver</b>	WITT-Pipe Couplers for pipe OD 12 mm
<b>for fuel gas connection and outlet at mixer</b>	G 3/8 LH with cone, soldering nipple for pipe OD 10 mm
<b>Housing</b>	stainless steel, splash proof (not Ex-version)
<b>Weight</b>	approx. 18 kg (-2ME), approx. 26 kg (-3ME) without receiver
<b>Dimensions (HxWxD)</b>	
<b>mixer</b>	approx. 225 x 325 x 345 mm (8.86 x 12.79 x 13.58 inches) (without connections and receiver)
<b>separate control cabinet (Ex)</b>	approx. 280 x 302 x 158 mm (11.02 x 11.89 x 6.22 inches) (without connections)
<b>Voltage</b>	230 V AC, 110 V AC or 24 V DC
<b>Power consumption</b>	230 V AC, 0.07 A
<b>Approvals</b>	Company certified according to ISO 9001 CE-marked according to: - EMC 2014/30/EU - Low Voltage Directive 2014/35/EU - PED 2014/68/EU - ATEX 114 Directive 2014/34/EU

	1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
4	21	-	-	-	-	-	-	-	-	-
5	27	25	-	-	-	-	-	-	-	-
6	33	32	28	-	-	-	-	-	-	-
7	38	38	37	31	-	-	-	-	-	-
8	44	44	44	41	34	-	-	-	-	-
9	50	50	50	48	44	37	-	-	-	-
10	55	55	55	55	53	48	39	-	-	-
11	61	61	61	61	60	56	51	41	-	-
12	66	66	66	66	66	64	60	54	44	-
13	72	72	72	72	72	71	68	64	56	46

	1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
4	40	-	-	-	-	-	-	-	-	-
5	52	47	-	-	-	-	-	-	-	-
6	62	61	54	-	-	-	-	-	-	-
7	73	73	70	60	-	-	-	-	-	-
8	83	83	83	77	65	-	-	-	-	-
9	94	94	94	91	84	70	-	-	-	-
10	104	104	104	104	99	90	74	-	-	-
11	115	115	115	115	113	107	96	78	-	-
12	125	125	125	125	125	121	114	101	83	-
13	136	136	136	136	136	134	129	120	107	86

	1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
4	86	-	-	-	-	-	-	-	-	-
5	111	102	-	-	-	-	-	-	-	-
6	133	131	115	-	-	-	-	-	-	-
7	155	155	149	127	-	-	-	-	-	-
8	178	178	176	165	138	-	-	-	-	-
9	200	200	200	195	179	149	-	-	-	-
10	222	222	222	221	212	192	158	-	-	-
11	244	244	244	244	240	227	205	167	-	-
12	266	266	266	266	266	258	242	216	176	-
13	289	289	289	290	289	285	275	256	227	184

	1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
4	162	-	-	-	-	-	-	-	-	-
5	209	191	-	-	-	-	-	-	-	-
6	251	247	217	-	-	-	-	-	-	-
7	293	293	280	240	-	-	-	-	-	-
8	335	355	332	310	261	-	-	-	-	-
9	376	376	376	367	337	280	-	-	-	-
10	418	418	418	416	399	362	298	-	-	-
11	460	460	460	460	452	428	385	315	-	-
12	502	502	502	502	500	486	456	407	332	-
13	544	544	544	544	544	537	517	482	428	347

KM7 USA - H02/3F - subject to change