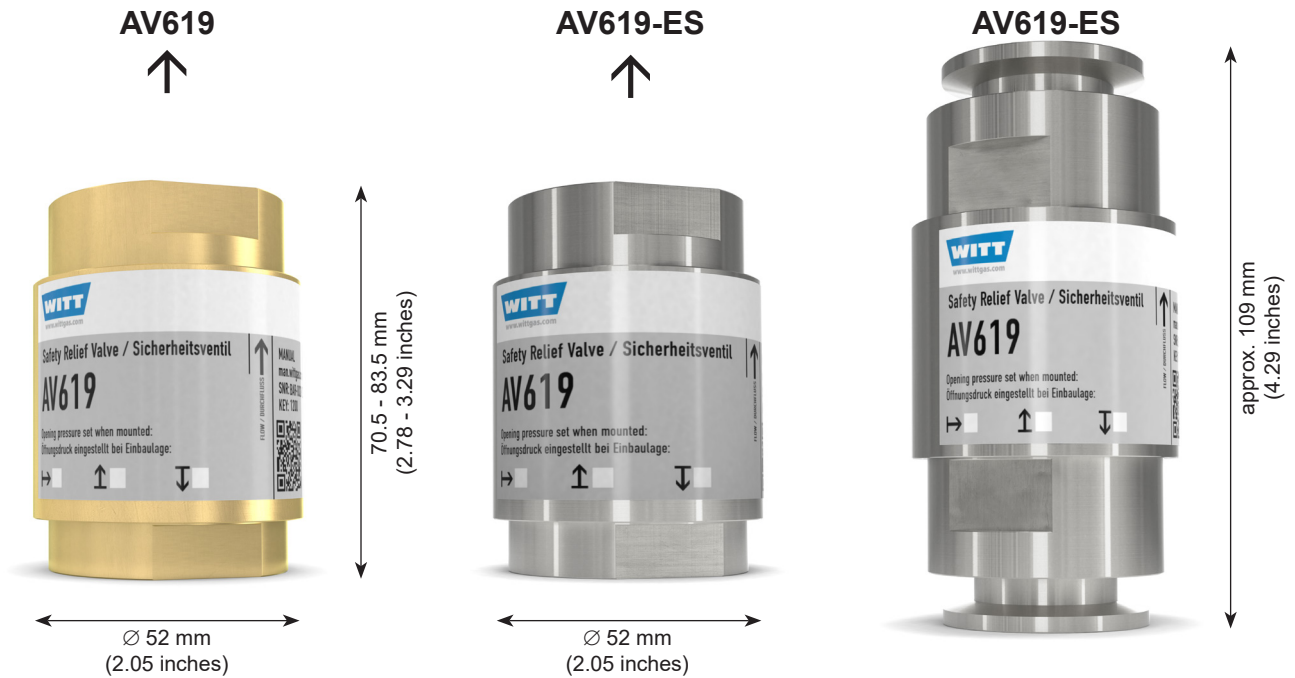


# SAFETY RELIEF VALVE AV619

5 up to 500 mbar



**Spring loaded, direct acting safety relief valve for venting excess pressure from receivers, pipelines and other equipment.**

**Every safety relief valve 100% tested.**

### Benefits

- individual opening pressure
- TÜV-certification of pressure setting (optional)
- available in brass or stainless steel (ES)
- sealing material to suit gas or customer request
- compact size for easy, problem free installation
- range of inlet and outlet connections
- adapter for connection to ventilation pipe
- free of oil and grease

### Approvals

Company certified according to ISO 9001 and PED 2014/68/EU Module H

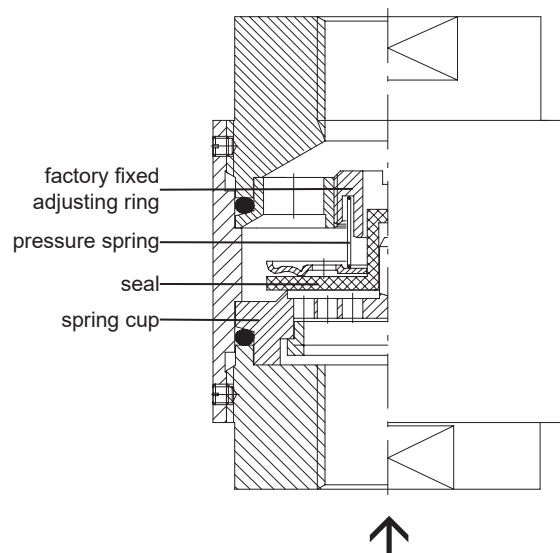
Designed for Oxygen Service in accordance with EIGA 13/20 and CGA G-4.4: Oxygen Pipeline and Piping Systems

Cleaned for Oxygen Service in accordance with EIGA 33/18 and CGA G-4.1: Cleaning of Equipment for Oxygen Service

**Other models, options and accessories available on request.**

**Please identify the individual gases, temperature, opening pressure and inlet connection at the time of enquiring!**

	AV619 / AV619-ES
<b>Opening pressure</b>	from 0.005 up to < 0.5 bar
<b>Gases</b>	all technical gases
<b>Material</b>	housing and metal turned parts made of brass or stainless steel, pressure spring made of stainless steel, valve seal corresponding to the gas
<b>Width across flats</b>	41 mm
<b>Weight</b>	approx. 790 g
<b>Connections</b>	G1/2, G3/4, G1 RH F 1/2", 3/4", 1" NPT F flange DN 25 according to DIN 28403
<b>Marking</b>	TÜV*AV*619.2*17.5*1.4305*CR* *PN16
<b>Temperature range</b>	-40 °C/-40 °F up to approx. +270 °C/+518 °F (in accordance to gas and valve sealing)



# SAFETY RELIEF VALVE AV619

## 5 up to 500 mbar



Flow capacity for air and closing pressure at 20 °C / 68 °F  
(valid only for atmospheric back pressure)

Standard reference conditions: 0 °C / 32 °F / 1 013.3 mbar

Flow capacity at  $p = 2 \times p_e$  [Nm<sup>3</sup>/h]

$p_e$  = Setting pressure

### Connection G 1/2 / 1/2" NPT

$p_e$ Setting pressure [mbar]	5	10	15	20	25	30	35	40
Flow capacity [m <sup>3</sup> /h]	2.6	4.3	6.3	7.4	8.5	8.8	13.4	15.1
Closing pressure in % of $p_e$	35	35	42	45	47	52	58	65
$p_e$ Setting pressure [mbar]	70	100	130	190	240	300	400	500
Flow capacity [m <sup>3</sup> /h]	17.3	21.8	24.9	29.1	33.9	37.8	43.7	50.4
Closing pressure in % of $p_e$	76	70	76	87	87	82	90	90

### Connection G 3/4 / 3/4" NPT

$p_e$ Setting pressure [mbar]	5	10	15	20	25	30	35	40
Flow capacity [m <sup>3</sup> /h]	3.1	7.0	10.0	13.1	15.1	16.1	17.8	19.2
Closing pressure in % of $p_e$	41	25	30	65	67	72	72	75
$p_e$ Setting pressure [mbar]	70	100	130	190	240	300	400	500
Flow capacity [m <sup>3</sup> /h]	20.6	27.2	32.2	41.8	51.4	59.2	56.0	68.3
Closing pressure in % of $p_e$	88	87	86	87	85	87	86	86

### Connection G 1 / 1" NPT

$p_e$ Setting pressure [mbar]	5	10	15	20	25	30	35	40
Flow capacity [m <sup>3</sup> /h]	3.2	6.6	10.0	13.5	16.3	19.5	21.2	24.5
Closing pressure in % of $p_e$	25	45	50	55	67	72	72	75
$p_e$ Setting pressure [mbar]	70	100	130	190	240	300	400	500
Flow capacity [m <sup>3</sup> /h]	23.7	33.0	35.3	45.2	54.9	59.3	75.0	90.7
Closing pressure in % of $p_e$	79	70	81	84	85	87	88	89

other connections available upon request

# SAFETY RELIEF VALVE AV619

## 5 up to 500 mbar



Pressure range [mbar]	Connection	Overall length [mm]
≥ 5 ≤ 25	G 1/2 F – G 1/2 F	70.5
	G 3/4 F – G 3/4 F	
	G 1 F – G 1 F	
	1/2" NPT F – 1/2" NPT F	
	3/4" NPT F – 3/4" NPT F	
	1" NPT F – 1" NPT F	
≥ 25 ≤ 40	G 1/2 F – G 1/2 F	70.5
	G 3/4 F – G 3/4 F	
	G 1 F – G 1 F	
	1/2" NPT F – 1/2" NPT F	
	3/4" NPT F – 3/4" NPT F	
	1" NPT F – 1" NPT F	
	KF DN40 DIN 28403	108
≥ 40 ≤ 130	G 1/2 F – G 1/2 F	70.5
	G 3/4 F – G 3/4 F	
	G 1 F – G 1 F	
	1/2" NPT F – 1/2" NPT F	
	3/4" NPT F – 3/4" NPT F	
	1" NPT F – 1" NPT F	
≥ 130 ≤ 300	G 1/2 F – G 1/2 F	83.5
	G 3/4 F – G 3/4 F	
	G 1 F – G 1 F	
	1/2" NPT F – 1/2" NPT F	
	3/4" NPT F – 3/4" NPT F	
	1" NPT F – 1" NPT F	
	KF DN40 DIN 28403	108
≥ 300 ≤ 500	G 1/2 F – G 1/2 F	83.5
	G 3/4 F – G 3/4 F	
	G 1 F – G 1 F	
	1/2" NPT F – 1/2" NPT F	
	3/4" NPT F – 3/4" NPT F	
	1" NPT F – 1" NPT F	